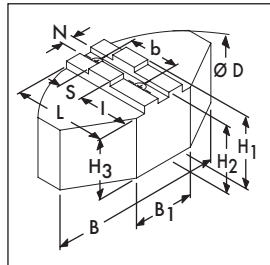


Weiche Segmentbacken

Mit Kreuzversatz

Typen: SFA-SA und SFA-SM



Vorteile der Segment-Aufsatzbacken

- Umfassende Spannung
- Spannkraftübertragung auf große Spannfläche
- Verzugarmes Spannen verformungs-empfindlicher Werkstücke
- Sonderbacken, gefertigt aus Segmentbackenrohlingen

Soft Full Grip Jaws

With tongue and groove

Types: SFA-SA and SFA-SM

Advantages of Full Grip Jaws

- clamping on the entire circumference of the workpiece
- torque transmission through larger clamping area
- no deformation of thin-walled workpieces
- customised jaws, made from full-grip blanks



Stahl 16 MnCr 5,
einsatzhärtbar
Steel 16 MnCr 5,
suitable for
case hardening



Aluminium,
hochfest
Aluminium,
high tensile

FORKARDT-FUTTERTYPE FORKARDT CHUCK TYPE	SCHUNK-Type	Ident-Nr. Id.-No.	Material Material	N	S	B	H ₁	H ₂	L	b	D	B ₁	H ₃	I	Satz Set kg
F 160; F+ 160; FNC 175; KTNC 160; KTNCV 160-175	SFA-SM 160	173 100	Stahl/Steel	8	18	120	50	46	60	32	160	40	40	23	4.8
	SFA-SA 160	174 100	Alum.	8	18	120	50	46	59.5	32	165	40	40	23	1.8
F 200; F+ 200; FNC 200; KTNC 200; KTNCV 200	SFA-SM 200	173 101	Stahl/Steel	10	20	140	60	56	70	40	200	64	50	27	9.0
	SFA-SM 201	173 105	Stahl/Steel	10	20	140	80	76	70	40	200	64	70	27	12.5
	SFA-SA 200	174 101	Alum.	10	20	140	58	54	72.5	40	200	50	48	32	3.5
	SFA-SA 201	174 105	Alum.	10	20	140	80	76	72.5	40	200	50	70	32	4.7
F 250; F+ 250; FNC 250-315; KTNC/KTNCV 250-315; UNC 250-315	SFA-SM 250	173 102	Stahl/Steel	12	20	180	60	55	90	40	250	70	45	44	12.8
	SFA-SM 251	173 106	Stahl/Steel	12	20	180	80	65	90	40	250	70	65	44	16.8
	SFA-SA 250	174 102	Alum.	12	20	180	58	53	87.5	40	250	70	43	44	4.8
	SFA-SA 251	174 106	Alum.	12	20	180	80	75	87.5	40	250	70	65	44	6.4
F 315; F+ 315; FNC 400; KTNC 360-400; KTNCV 400; UNC 400	SFA-SM 315	173 103	Stahl/Steel	12	26	240	75	69	110	54	320	120	60	54	28.9
	SFA-SA 315	174 103	Alum.	12	26	240	75	69	117	54	320	80	60	54	10.8
F 400-500 L; F+ 400-500 L; FNC 500-630; KTNC/KTNCV 500-630; UNC 500	SFA-SM 400	173 104	Stahl/Steel	18	30	330	85	78	160	60	440	150	55	95	55.6
	SFA-SA 400	174 104	Alum.	18	30	330	90	83	160	60	440	150	60	95	22.8



Passende Grundbacken finden Sie auf Seite 118
Suitable base jaws available on page 118