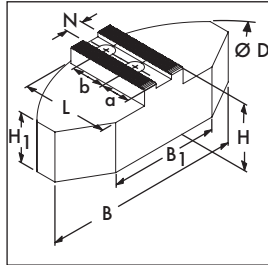


## Weiche Segmentbacken

Mit Spitzverzahnung 1.5 mm x 60°  
Typen: KMWB-SM und KMWB-SA



### Vorteile der Segment-Aufsatzbacken

- Umfassende Spannung
- Spannkraftübertragung auf große Spannfläche
- Verzugarmes Spannen verformungs-empfindlicher Werkstücke
- Sonderbacken, gefertigt aus Segmentbackenrohlingen

## Soft Full Grip Jaws

With fine serration 1.5 mm x 60°  
Types: KMWB-SM and KMWB-SA

### Advantages of Full Grip Jaws

- damping on the entire circumference of the workpiece
- torque transmission through larger clamping area
- no deformation of thin-walled workpieces
- customised jaws, made from full-grip blanks



**Stahl 16 MnCr 5,**  
einsatzhärtbar  
**Steel 16 MnCr 5,**  
suitable for  
case hardening



**Aluminium,**  
hochfest  
**Aluminium,**  
high-tensile

KITAGAWA-FUTTERTYPE KITAGAWA CHUCK TYPE	SCHUNK-Type	Ident-Nr. Id.-No.	Material Material	N	B	H	L	D	B <sub>1</sub>	H <sub>1</sub>	a + b	Schrauben Screws DIN 912	Satz Set kg
AS 165; B 06; BB 06; B 106; B 160; B 206; BB 206; B7; B 07; HJA 5-6; HO 6; HOB 6; HOH 06; HOH 106; HOH 160; HOH 206; HOS 6; N 06; N 160	KMWB-SM 165	132 700	Stahl/Steel	12	120	50	60	160	50	40	25 + 20	M 10	4.9
	KMWB-SA 165	132 800	Alum.	12	120	58	59.5	165	40	48	25 + 20	M 10	2.2
AS 210; B 08; B 108; B 200; B 208; BB 08; BB 208; HJA 6-8; HO 8; HOB 8; HOH 8; HOH 108; HOH 200; HOH 208; HOS 8; N 08; N 200	KMWB-SM 210	132 701	Stahl/Steel	14	140	60	70	200	70	50	30 + 25	M 12	8.8
	KMWB-SM 211	132 705	Stahl/Steel	14	140	80	70	200	70	70	30 + 25	M 12	11.7
	KMWB-SA 210	132 801	Alum.	14	140	58	72.5	200	50	48	35 + 25	M 12	3.3
	KMWB-SA 211	132 805	Alum.	14	140	80	72.5	200	50	70	35 + 25	M 12	4.5
AS 250; B 10; B 110; B 210; B 250; BB 10; BB 210; HJA 6-10; HJA 8-10; HO 10; HOB 10; HOH 10; HOH 110; HOH 210; HOH 250; HOS 10; N 10; N 250	KMWB-SM 250	132 702	Stahl/Steel	16	180	60	80	250	100	45	30 + 30	M 12	12.0
	KMWB-SM 251	132 706	Stahl/Steel	16	180	80	80	250	100	70	30 + 30	M 12	18.5
	KMWB-SA 250	132 802	Alum.	16	180	58	87.5	250	70	43	40 + 30	M 12	4.7
	KMWB-SA 251	132 806	Alum.	16	180	80	87.5	250	70	65	40 + 30	M 12	6.6
B 12; B 300; HJA 6-12; HJA 8-12; HLA 6-12; HLA 6-15; HLA 8-15; HO 12; HOB 12; HOH 12; HOH 300; HOS 12; N 12; N 300	KMWB-SM 300	132 703	Stahl/Steel	18	240	70	110	300	120	55	40 + 30	M 14	26.6
	KMWB-SA 300	132 803	Alum.	18	240	78	117	320	80	63	40 + 30	M 14	10.5
B 112; B 212; BB 212; HOH 112; HOH 212	KMWB-SM 301	132 704	Stahl/Steel	21	240	70	110	300	120	55	45 + 30	M 16	26.4
	KMWB-SA 301	132 804	Alum.	21	240	78	117	320	80	63	45 + 30	M 16	10.9



Passende Nutensteine finden Sie auf Seite 150  
For suitable T-Nuts see page 150