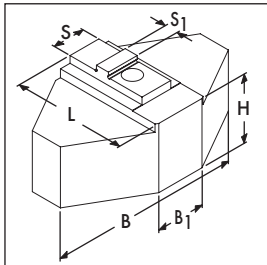


Weiche Segmentbacken

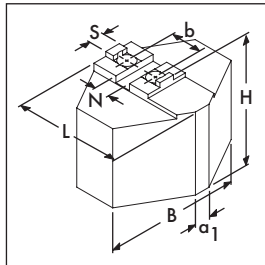
Mit Kreuzversatz
Type: SRK-SM

Soft Full Grip Jaws

With tongue and groove
Type: SRK-SM



SRK-SM 90



SRK-SM 114



Stahl 16 MnCr 5,
einsatzhärtbar
Steel 16 MnCr 5,
suitable for
case hardening

RÖHM-FUTTERTYPE RÖHM CHUCK TYPE	SCHUNK-Type	Ident-Nr. Id.-No.	Material Material	N	S	S ₁	B	H	L	B ₁	b	Schrauben Screws DIN 912	Satz Set kg
KFN 80-90-95	SRK-SM 90	136 150	Stahl/Steel	–	12	5	70	25	40	18	–	M 6	1.1
KFD 110 ¹⁾ ; KFD-HS 110 ¹⁾	SRK-SM 114	136 151	Stahl/Steel	8	8	–	70	47	53	8	17	M 8	1.2

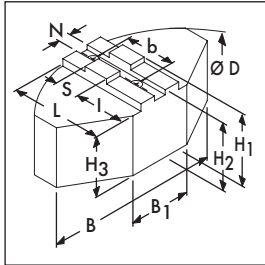
1) Diese Futter gibt es mit unterschiedlichen Grundbacken.
Bitte überprüfen Sie die Anschlussmaße

1) These chucks can be equipped with various types of base jaws.
Please compare the connecting dimensions

Weiche Segmentbacken

Mit Kreuzversatz

Typen: SFA-SM und SFA-SA



Vorteile der Segment-Aufsatzbacken

- Umfassende Spannung
- Spannkraftübertragung auf große Spannfläche
- Verzugarmes Spannen verformungs-empfindlicher Werkstücke
- Sonderbacken, gefertigt aus Segmentbackenrohlingen

Soft Full Grip Jaws

With tongue and groove

Types: SFA-SM and SFA-SA

Advantages of Full Grip Jaws

- damping on the entire circumference of the workpiece
- torque transmission through larger clamping area
- no deformation of thin-walled workpieces
- customised jaws, made from full-grip blanks



Stahl 16 MnCr 5,
einsatzhärtbar
Steel 16 MnCr 5,
suitable for
case hardening



Aluminium,
hochfest
Aluminium,
high tensile

RÖHM-FUTTERTYPE RÖHM CHUCK TYPE	SCHUNK-Type	Ident-Nr. Id.-No.	Material Material	N	S	B	H ₁	H ₂	L	b	D	B ₁	H ₃	l	Satz Set kg
DURO 160; DURO-NC 160-175; DURO-NCE 160-175; DURO-NCES 175	SFA-SM 160	173 100	Stahl/Steel	8	18	120	50	46	60	32	160	40	40	23	4.8
	SFA-SA 160	174 100	Alum.	8	18	120	50	46	59.5	32	165	40	40	23	1.8
DURO 200; DURO-NC 200-225; DURO-NCE 200; DURO-NCES 200	SFA-SM 200	173 101	Stahl/Steel	10	20	140	60	56	70	40	200	64	50	27	9.0
	SFA-SM 201	173 105	Stahl/Steel	10	20	140	80	76	70	40	200	64	70	27	12.5
	SFA-SA 200	174 101	Alum.	10	20	140	58	54	72.5	40	200	50	48	32	3.5
	SFA-SA 201	174 105	Alum.	10	20	140	80	76	72.5	40	200	50	70	32	4.7
DURO 250; DURO-NC 250; DURO-NCE 250-315; DURO-NCES 250; DURO-NCES 315 gerade/straight	SFA-SM 250	173 102	Stahl/Steel	12	20	180	60	55	90	40	250	70	45	44	12.8
	SFA-SM 251	173 106	Stahl/Steel	12	20	180	80	65	90	40	250	70	65	44	16.8
	SFA-SA 250	174 102	Alum.	12	20	180	58	53	87.5	40	250	70	43	44	4.8
	SFA-SA 251	174 106	Alum.	12	20	180	80	75	87.5	40	250	70	65	44	6.4
DURO 315; DURO-NC 315; DURO-NCE 400; DURO-NCES 315 schräg/angled; DURO-NCES 400 gerade/straight	SFA-SM 315	173 103	Stahl/Steel	12	26	240	75	69	110	54	320	120	60	54	28.9
	SFA-SA 315	174 103	Alum.	12	26	240	75	69	117	54	320	80	60	54	10.8
DURO 400-500; DURO-NC 400-500; DURO-NCE 500; DURO-NCES 400 schräg/angled	SFA-SM 400	173 104	Stahl/Steel	18	30	330	85	78	160	60	440	150	55	95	55.6
	SFA-SA 400	174 104	Alum.	18	30	330	90	83	160	60	440	150	60	95	22.8