

Weiche Aufsatzbacken

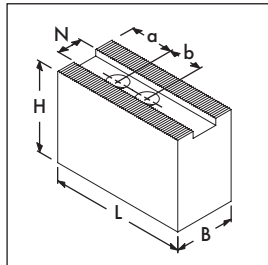
Mit Spitzverzahnung 1.5 mm x 60°, geschliffen
Typen: KM-WB, KM-WBL, SKN und SKNL

**MEHR PRÄZISION
DURCH GESCHLIFFENE
NUTE + VERZÄHNUNG**

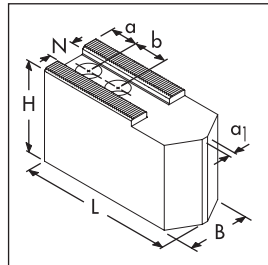
Soft Top Jaws

With fine serration 1.5 mm x 60°, ground
Types: KM-WB, KM-WBL, SKN and SKNL

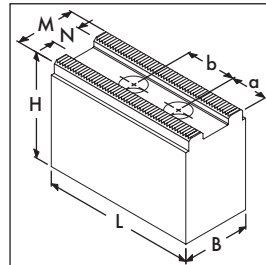
**MORE PRECISE DUE
TO GROUND SLOT
AND SERRATION**



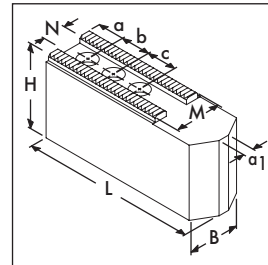
Ausführung I
Version I



Ausführung II: 120° angeschrägt für
kleine Spanndurchmesser
Version II: 120° pointed for
smaller clamping diameters



Ausführung III
Version III



Ausführung II: 120° angeschrägt für
kleine Spanndurchmesser
Version II: 120° pointed for
smaller clamping diameters



Stahl 16 MnCr 5,
einsatzhärtbar
Steel 16 MnCr 5,
suitable for
case hardening

| RÖHM-FUTTERTYPE RÖHM CHUCK TYPE | SCHUNK-Type | Ident-Nr. Id.-No. | Ausführung Version | N | B | H | L | M | a ₁ | a + b (+ c) | Schrauben Screws DIN 912 | Satz Set kg |
|--|----------------------------|----------------------|-----------------------|----|----|-----|-----|----|----------------|------------------|--------------------------------|-------------------|
| KFD-HE 130 ¹⁾ ; KFN 105 | KM-WB 46 | 132 103 | II | 10 | 22 | 47 | 55 | – | 4 | 13 + 14 | M 8 | 1.0 |
| KFM 130; KFN 130-135 | SKN 130 | 127 101 | I | 11 | 26 | 30 | 55 | – | – | 10 + 15 | M 8 | 0.8 |
| KFG 160; KFM 160; KFN 160; KFE 170 | SKN 160 ²⁾ | 127 102 | III | 11 | 30 | 55 | 67 | 27 | – | 17 + 20 | M 8 | 2.2 |
| | SKNL 160 ²⁾ | 128 100 | IV | 11 | 35 | 40 | 77 | 27 | 3 | 10 + 18 + 18 | M 8 | 1.8 |
| KFD-HE 170 ¹⁾ | KM-WB 66 | 132 138 | I | 12 | 32 | 32 | 72 | – | – | 15 + 20 | M 10 | 1.4 |
| | KM-WB 61 | 130 128 | I | 12 | 35 | 60 | 72 | – | – | 15 + 20 | M 10 | 2.9 |
| | KM-WBL 60 | 132 600 | II | 12 | 32 | 32 | 82 | – | 4 | 15 + 20 | M 10 | 1.5 |
| | KM-WBL 62 | 132 606 | II | 12 | 35 | 60 | 82 | – | 4 | 15 + 20 | M 10 | 3.6 |
| KFD-HE 210 ¹⁾ | KM-WB 88 | 132 139 | I | 14 | 35 | 40 | 95 | – | – | 24 + 25 | M 12 | 2.7 |
| | KM-WB 84 | 132 126 | I | 14 | 35 | 60 | 95 | – | – | 24 + 25 | M 12 | 3.9 |
| | KM-WB 85 | 132 127 | I | 14 | 40 | 80 | 95 | – | – | 24 + 25 | M 12 | 6.1 |
| | KM-WBL 80 | 132 601 | II | 14 | 35 | 40 | 102 | – | 4 | 20 + 25 | M 12 | 2.7 |
| | KM-WBL 81 | 132 607 | II | 14 | 40 | 80 | 102 | – | 4 | 20 + 25 | M 12 | 6.0 |
| KFE 215; KFG 215; KFM 215 | SKN 215 ²⁾ | 127 103 | III | 14 | 35 | 60 | 89 | 34 | – | 18 + 26 | M 10 | 3.6 |
| | SKNL 215 ²⁾ | 128 101 | IV | 14 | 40 | 42 | 102 | 34 | 3 | 16 + 22 + 22 | M 10 | 2.9 |
| KFD-HE 254 ¹⁾ | KM-WB 110 | 132 140 | I | 16 | 40 | 42 | 110 | – | – | 30 + 30 | M 12 | 3.8 |
| | KM-WB 102 | 132 104 | I | 16 | 40 | 60 | 90 | – | – | 15 + 30 | M 12 | 4.3 |
| | KM-WB 103 | 132 105 | I | 16 | 40 | 60 | 110 | – | – | 30 + 30 | M 12 | 5.2 |
| | KM-WB 104 | 132 106 | I | 16 | 50 | 80 | 90 | – | – | 15 + 30 | M 12 | 7.3 |
| | KM-WB 105 | 132 129 | I | 16 | 40 | 80 | 110 | – | – | 30 + 30 | M 12 | 7.2 |
| | KM-WBL 100 | 132 602 | II | 16 | 40 | 42 | 125 | – | 4 | 30 + 30 | M 12 | 4.1 |
| | KM-WBL 101 | 132 608 | II | 16 | 40 | 100 | 125 | – | 4 | 30 + 30 | M 12 | 9.8 |
| KFE 280; KFG 280; KFM 280; KFN 250-280 | SKN 250/280 ²⁾ | 127 104 | III | 20 | 50 | 80 | 90 | 44 | – | 19 + 26 | M 12 | 7.1 |
| | SKNL 250/280 ²⁾ | 128 102 | IV | 20 | 50 | 50 | 130 | 44 | 3.5 | 19 + 29.5 + 29.5 | M 12 | 5.8 |
| KFE 350; KFG 350; KFM 350; KFN 350 | SKN 350 ²⁾ | 127 107 | III | 21 | 50 | 80 | 120 | 49 | – | 28 + 28 | M 16 | 9.1 |
| KFD-HE 315 ¹⁾ | KM-WB 126 | 132 131 | I | 21 | 50 | 60 | 129 | – | – | 39 + 30 | M 16 | 7.8 |
| | KM-WB 128 | 132 154 | I | 21 | 50 | 80 | 129 | – | – | 39 + 30 | M 16 | 10.4 |
| | KM-WBL 121 | 132 604 | II | 21 | 50 | 50 | 145 | – | 10 | 30 + 30 | M 16 | 6.9 |

1) Bitte überprüfen Sie die Anschlussmaße
2) Verzahnungsbreite abgesetzt

1) Please check the connecting dimensions
2) Serration side stepped