

Weiche Aufsatzbacken

Mit Spitzverzahnung 90°, geschliffen und Modularverzahnung

Typen: SWB, SWBL, SWB-FR, CWB, 2 SWK und SWB-M

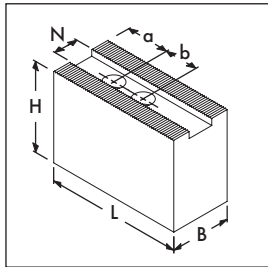
MEHR PRÄZISION
DURCH GESCHLIFFENE
NUTE + VERZÄHNUNG

Soft Top Jaws

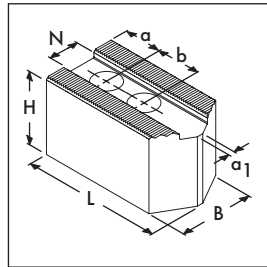
With fine serration 90°, ground and module serration

Types: SWB, SWBL, SWB-FR, CWB, 2 SWK and SWB-M

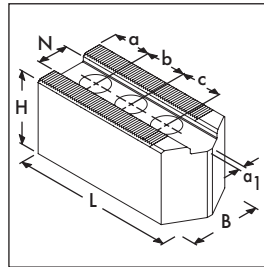
MORE PRECISE DUE
TO GROUND SLOT
AND SERRATION



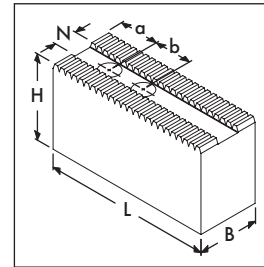
Ausführung I
Version I



Ausführung II: 120° angeschrägt für
kleine Spanndurchmesser
Version II: 120° pointed for
smaller clamping diameters



Ausführung III
Version III



Ausführung IV, SWB-M 800
Modulverzahnung M = 2
Version IV, SWB-M 800
Module serration M = 2



Stahl 16 MnCr 5,
einsatzhärbar
Steel 16 MnCr 5,
suitable for
case hardening

RÖHM-FUTTERTYPE RÖHM CHUCK TYPE	SCHUNK-Type	Ident-Nr. Id.-No.	Ausführung Version	N	B	H	L	a ₁	a + b (+ c)	Schrauben Screws DIN 912	Satz Set kg
Verzahnung 1/16" x 90° / Serration 1/16" x 90°											
LVE 125; LVE 160 ¹⁾ ; KFD 130; KFH 140	SWB 130	120 100	I	12	30	38	55	–	10 + 16	M 8	1.2
KFD 110-125; KFD 140 ¹⁾ ; KFD-HS 125-130-140 ¹⁾	SWB-FR 130	120 400	III	10	25	30	55	3	11 + 12 + 12	M 6	0.8
	SWB-FR 132	132 141	I	10	22	47	53	–	9 + 12 + 12	M 6	1.0
	SWB-FR 133	120 410	III	10	32	32	62	3	9 + 12 + 12	M 6	1.2
KFD-HS 110 ¹⁾ ; KFD-HE 130-140 ¹⁾	SWB-FR 110	120 408	II	10	25	32	45	5	12 + 15	M 8	0.6
KFD-HE 140 ¹⁾	SWB-FR 111	120 411	III	10	30	50	70	3	20 + 15 + 15	M 8	1.8
KFD-HE 170; KFD-HS 160-175 ¹⁾	SWB-FR 160	120 402	I	12	30	38	55	–	9 + 15	M 8	1.2
	SWB-FR 161	120 403	I	12	30	55	55	–	9 + 15	M 8	1.8
	SWB-FR 162	120 409	II	12	35	40	72	3	12 + 15	M 8	1.6
KFD 160; KFD-AF 160; KFD-HF 160; KFH 160; KFH-F 160; KFH-G 160; KFH-NC 160; LVE 160 ¹⁾ ; SPD 160; SPO 160	SWB 160	120 102	I	17	40	60	70	–	15 + 22	M 12	3.1
	CWB 160	100 005	I	17	35	40	70	–	15 + 22	M 12	1.7
	SWBL 160	120 151	II	17	35	40	78	4	15 + 22	M 12	1.9
KFD-HS 200 ¹⁾	SWB-FR 200	120 404	I	17	40	60	70	–	12 + 19	M 12	3.1
KFD 200; KFD-AF 200; KFD-HE 210 ¹⁾ ; KFD-HF 200; KFH 200; KFH-F 200; KFH-G 200; KFH-NC 200; KFL 250; LVE 200; SPD 215; SPO 215	SWB 200	120 104	I	17	40	60	90	–	25 + 22	M 12	4.1
	CWB 200	100 006	I	17	40	40	90	–	25 + 22	M 12	2.7
	SWBL 200	120 153	II	17	35	40	98	4	15 + 22	M 12	2.6
KFA 200	2 SWK 200	126 102	I	21	80	80	95	–	22 + 28	M 16	8.2
KFD-HS 250 ¹⁾	SWB-FR 250	120 405	I	17	40	60	90	–	12 + 19	M 12	4.1
KFD 250-315; KFD-AF 250-315; KFD-HE 254-315 ¹⁾ ; KFD-HF 250-315; KFH 250-315; KFH-F 250-315; KFH-G 250-315; KFH-NC 250-315; KFL 315-400; LVE 250-305-315; SPD 300; SPO 300	SWB 250	120 105	I	21	50	80	120	–	30 + 28	M 16	9.4
	CWB 251	100 012	I	21	50	60	95	–	15 + 28	M 16	5.2
	SWBL 250/21	120 155	II	21	50	50	120	4	20 + 28	M 16	5.6
	SWBL 315	120 156	II	21	50	50	140	4	30 + 28	M 16	6.5
KFA 250-315	2 SWK 250	126 103	I	25.5	80	80	110	–	20 + 35	M 20	9.0
KFD-HS 315 ¹⁾	SWB-FR 315	120 406	I	21	50	60	105	–	15 + 25	M 16	6.0
Verzahnung 3/32" x 90° / Serration 3/32" x 90°											
KFD 400-500-630-800; KFD-HE 400; KFD-HF 400; KFD-HF 500-630; KFD-HS 400-500; KFH 400-500; KFH-F 400-500; KFH-G 400-500; KFH-NC 400-500; KFL 500-600; LVE 400-500-630-800	SWB 400	120 107	I	25.5	60	90	155	–	30 + 35	M 20	16
	CWB 400	100 008	I	25.5	60	80	140	–	30 + 35	M 20	12.6
KFD 1000-1200	SWB-M 800	120 452	IV	30	80	110	220	–	45 + 50	M 24	38.4

1) Bitte überprüfen Sie die Anschlussmaße

1) Please check the connecting dimensions