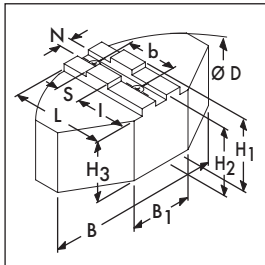


## Weiche Segmentbacken

Mit Kreuzversatz

Typen: SRK-SM, SFA-SM und SFA-SA



### Vorteile der Segment-Aufsatzbacken

- Umfassende Spannung
- Spannkraftübertragung auf große Spannfläche
- Verzugarmes Spannen verformungs-empfindlicher Werkstücke
- Sonderbacken, gefertigt aus Segmentbackenrohlingen

## Soft Full Grip Jaws

With tongue and groove

Types: SRK-SM, SFA-SM and SFA-SA

### Advantages of Full Grip Jaws

- damping on the entire circumference of the workpiece
- torque transmission through larger clamping area
- no deformation of thin-walled workpieces
- customised jaws, made from full-grip blanks



Stahl 16 MnCr 5,  
einsatzhärtbar  
Steel 16 MnCr 5,  
suitable for  
case hardening



Aluminium,  
hochfest  
Aluminium,  
high tensile

SCHUNK-FUTTERTYPE SCHUNK CHUCK TYPE	SCHUNK-Type	Ident-Nr. Id.-No.	Material Material	N	S	B	H <sub>1</sub>	H <sub>2</sub>	L	b	D	B <sub>1</sub>	H <sub>3</sub>	l	Satz Set kg
ROTA-G 160; ROTA NCW 185; ROTA-S 160; ROTA-S plus 160; ROTA THW 165; ROTA THW plus 165-185; THW 165	SFA-SM 160	173 100	Stahl/Steel	8	18	120	50	46	60	32	160	40	40	23	4.8
	SFA-SA 160	174 100	Alum.	8	18	120	50	46	59.5	32	160	40	40	23	1.8
ROTA-G 200; ROTA NCW 225; ROTA NCWF 210; ROTA-S 200; ROTA-S plus 200; ROTA THW 210; ROTA THW plus 215; ROTA THWB 210; THW 210 R/F; ROTA THW vario 215	SFA-SM 200	173 101	Stahl/Steel	10	20	140	60	56	70	40	200	64	50	27	9.0
	SFA-SM 201	173 105	Stahl/Steel	10	20	140	80	76	70	40	200	64	70	27	12.5
	SFA-SA 200	174 101	Alum.	10	20	140	58	54	72.5	40	200	50	48	32	3.5
	SFA-SA 201	174 105	Alum.	10	20	140	80	76	72.5	40	200	50	70	32	4.7
ROTA-G 250-315; ROTA NCW 265-315; ROTA NCWF 250-315; ROTA-S 250; ROTA-S plus 250; ROTA THW 250-315; ROTA THW plus 260-315; ROTA THWB 265; THW 250-265-R/F; THW 315-R	SFA-SM 250	173 102	Stahl/Steel	12	20	180	60	55	90	40	250	70	45	44	12.8
	SFA-SM 251	173 106	Stahl/Steel	12	20	180	80	65	90	40	250	70	65	44	16.8
	SFA-SA 250	174 102	Alum.	12	20	180	58	53	87.5	40	250	70	43	44	4.8
	SFA-SA 251	174 106	Alum.	12	20	180	80	75	87.5	40	250	70	65	44	6.4
ROTA-G 400; ROTA-S 315; ROTA-S plus 315; ROTA THW 400; ROTA THWB 315; THW 315-F; THW 400-R/F	SFA-SM 315	173 103	Stahl/Steel	12	26	240	75	69	110	54	320	120	60	54	28.9
	SFA-SA 315	174 103	Alum.	12	26	240	75	69	117	54	320	80	60	54	10.8
ROTA-G 500; ROTA-S 400-500; ROTA-S plus 400-500; ROTA THW 500-630; ROTA THWB 400-500; THW 500-R/F; THW 630-R	SFA-SM 400	173 104	Stahl/Steel	18	30	330	85	78	160	60	440	150	55	95	55.6
	SFA-SA 400	174 104	Alum.	18	30	330	90	83	160	60	440	150	60	95	22.8