

Blockbacken

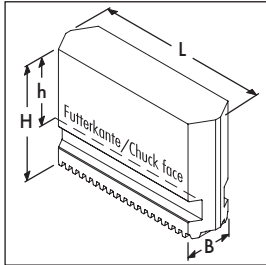
Verzahnung und Führungsnuten
induktiv gehärtet und geschliffen

Typen: EWM, SMB, SMB-H, UVB, UVB-H und UVB-B

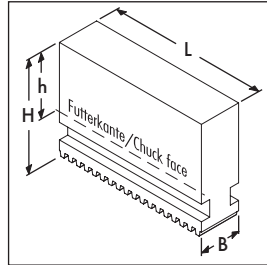
Soft Monoblock Jaws

Serration and guiding slots
inductive hardened and ground

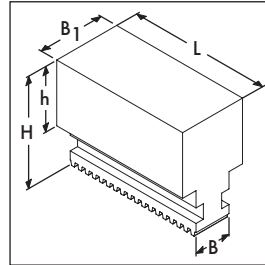
Types: EWM, SMB, SMB-H, UVB, UVB-H and UVB-B



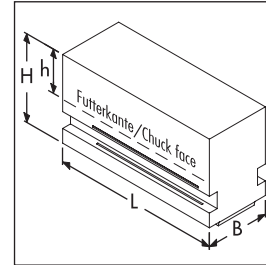
Ausführung I
Version I



Ausführung II
Version II



Ausführung III
Version III

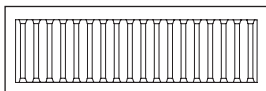


Ausführung IV
Version IV

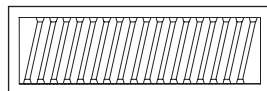
Material
C 45

Stahl, vergütet
induktiv härtbar
Steel, tempered
inductive hardenable

SMW/AUTOBLOK-FUTTERTYPE SMW/AUTOBLOK CHUCK TYPE	SCHUNK-Type	Ident-Nr. Id.-No.	Ausführung Version	Verzahnungsart* Serration type*	B	B ₁	H	h	L	Satz Set kg
HG 160; HG-N 160; KNCS 140-160-175; KNCS-N 140-170; KNSP 160; RMG 160	UVB 160	164 106	II	G	20	–	55	35	65	1.6
HG-F 160	SMB 160	163 100	I	S	20	–	45	24	79	1.5
	SMB-H 160	163 200	I	S	20	–	60	39	79	2.0
HG 200; HG-N 210; KNCS 200-210; KNCS-N 210-225; KNSP 200; RMG 200	UVB 200	164 100	II	G	22	–	65	40	84	2.7
	UVB-H 200	164 116	II	G	22	–	85	60	84	3.2
	UVB-B 200	164 113	III	G	22	40	65	38	84	3.9
HG-F 210	SMB 200	163 101	I	S	22	–	60	35	94	2.6
	SMB-H 200	163 201	I	S	22	–	80	55	94	3.6
HG 250; HG-N 260; KNCS 250-260; KNCS-N 260-275; RMG 250	UVB 250	164 101	II	G	26	–	84	55	99	4.8
	UVB-H 250	164 117	II	G	26	–	115	86	99	6.6
	UVB-B 250	164 114	III	G	26	46	84	53	99	7.2
HG-F 260	SMB 250	163 102	I	S	26	–	70	40	115	4.4
	SMB-H 250	163 202	I	S	26	–	100	70	115	6.5
HG 315; HG-N 315; KNCS 315; KNCS-N 315-340	UVB 315	164 102	II	G	32	–	90	56	121	7.6
	UVB-H 315	164 118	II	G	32	–	135	101	121	11.3
	UVB-B 315	164 115	III	G	32	46	90	54	121	9.6
HG-F 315	SMB 315	163 103	I	S	32	–	81	46	140	7.5
	SMB-H 315	163 203	I	S	32	–	135	100	140	13.0
KNCS-NB 315	EWM 315	164 132	IV	G	50	–	90	56	120	11.9
HG 400; HG-N 400; KNCS 400; KNCS-N 400; RMG 315	UVB 400	164 103	II	G	32	–	100	66	148	10.0
HG-F 400	SMB 400	163 104	I	S	45	–	93	53	176	15.0
KNCS-NB 400	EWM 400	164 133	IV	G	50	–	100	66	140	16.0
HG 500; HG-N 500; KNCS 500; KNCS-N 500	UVB 500	164 104	II	G	45	–	124	77	175	20.3
HG-F 500	SMB 500	163 105	I	S	45	–	130	90	176	21.6
HG 630; HG-N 630; KNCS 630; KNCS-N 630	UVB 630	164 105	II	G	45	–	134	87	230	31.0



* G = Gerade Verzahnung
Straight serration



* S = Schräge Verzahnung
Angled serration