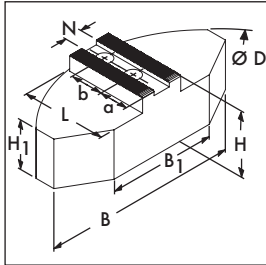


Weiche Segmentbacken

Mit Spitzverzahnung 1.5 mm x 60°
Typen: KMWB-SM und KMWB-SA



Vorteile der Segment-Aufsatzbacken

- Umfassende Spannung
- Spannkraftübertragung auf große Spannfläche
- Verzugarmes Spannen verformungs-empfindlicher Werkstücke
- Sonderbacken, gefertigt aus Segmentbackenrohlingen

Soft Full Grip Jaws

With fine serration 1.5 mm x 60°
Types: KMWB-SM and KMWB-SA

Advantages of Full Grip Jaws

- damping on the entire circumference of the workpiece
- torque transmission through larger clamping area
- no deformation of thin-walled workpieces
- customised jaws, made from full-grip blanks



Stahl 16 MnCr 5,
einsatzhärtbar
Steel 16 MnCr 5,
suitable for
case hardening



Aluminium,
hochfest
Aluminium,
high tensile

| SMW/AUTOBLOK-FUTTERTYPE SMW/AUTOBLOK CHUCK TYPE | SCHUNK-Type | Ident-Nr. Id.-No. | Material Material | N | B | H | L | D | B ₁ | H ₁ | a + b | Schrauben Screws DIN 912 | Satz Set kg |
|---|-------------|----------------------|----------------------|----|-----|----|------|-----|----------------|----------------|---------|--------------------------------|-------------------|
| AL-M 165; AN-M 165; BB-M 175; BH-M 165; BH-M FC 165; HB-M 165; HFKN-M 165; PB-M/PBI-M 165 | KMWB-SM 165 | 132 700 | Stahl/Steel | 12 | 120 | 50 | 60 | 160 | 50 | 40 | 25 + 20 | M 10 | 4.9 |
| | KMWB-SA 165 | 132 800 | Alum. | 12 | 120 | 58 | 59.5 | 165 | 40 | 48 | 25 + 20 | M 10 | 2.2 |
| AL-M 210; AN-M 210; BB-M 210; BH-M 210; BH-M FC 210; HB-M 210; HFKN-M 210; PB-M/PBI-M 210 | KMWB-SM 210 | 132 701 | Stahl/Steel | 14 | 140 | 60 | 70 | 200 | 70 | 50 | 30 + 25 | M 12 | 8.8 |
| | KMWB-SM 211 | 132 705 | Stahl/Steel | 14 | 140 | 80 | 70 | 200 | 70 | 70 | 30 + 25 | M 12 | 11.7 |
| | KMWB-SA 210 | 132 801 | Alum. | 14 | 140 | 58 | 72.5 | 200 | 50 | 48 | 35 + 25 | M 12 | 3.3 |
| | KMWB-SA 211 | 132 805 | Alum. | 14 | 140 | 80 | 72.5 | 200 | 50 | 70 | 35 + 25 | M 12 | 4.5 |
| AL-M 250; AN-M 250; BB-M 250; BH-M 250; BH-M FC 250; HBM 250; HFKN-M 260; PB-M/PBI-M 250 | KMWB-SM 250 | 132 702 | Stahl/Steel | 16 | 180 | 60 | 80 | 250 | 100 | 45 | 30 + 30 | M 12 | 12.0 |
| | KMWB-SM 251 | 132 706 | Stahl/Steel | 16 | 180 | 80 | 80 | 250 | 100 | 70 | 30 + 30 | M 12 | 18.5 |
| | KMWB-SA 250 | 132 802 | Alum. | 16 | 180 | 58 | 87.5 | 250 | 70 | 43 | 40 + 30 | M 12 | 4.7 |
| | KMWB-SA 251 | 132 806 | Alum. | 16 | 180 | 80 | 87.5 | 250 | 70 | 65 | 40 + 30 | M 12 | 6.6 |
| AL-M 315; AN-M 315; BB-M 305-315; BH-M 315; BH-M FC 315; HB-M 305-315; HFKN-M 315; PB-M/PBI-M 315; RC-M 305-315 | KMWB-SM 301 | 132 704 | Stahl/Steel | 21 | 240 | 70 | 110 | 300 | 120 | 55 | 45 + 30 | M 16 | 26.4 |
| | KMWB-SA 301 | 132 804 | Alum. | 21 | 240 | 78 | 117 | 320 | 80 | 63 | 45 + 30 | M 16 | 10.9 |

Hinweis: Aufsatzbacken für Futter mit Spitzverzahnung 1/16" x 90° finden Sie auf Seite 197

Note: For jaws with serration 1/16" x 90°, see page 197



Passende Nutensteine finden Sie auf Seite 221 – 222
For suitable T-Nuts see page 221 – 222